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# EKOTRANS

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Kebijakan Mitigasi Bencana Pemerintah Daerah Propinsi  
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Penebit  
Pusat Studi Ekonomi dan Sosial  
Lembaga Penelitian & Pengabdian Masyarakat  
Universitas Ekasakti  
PADANG

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## Innovation Coconut Shell Briquette Production and Briquette Stove as Alternative Substitution of Fuel Oil in Pariaman

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### Abstract

Pengolahan tempurung kelapa menjadi briket di Pariaman sangat potensial. Selama ini nilai tambah buah kelapa yang dirasakan petani masih kecil. Padahal buah kelapa sendiri terdiri dari sabut (35%) yang dibagi menjadi 2 (dua) bagian yaitu serat 54% dan serbuk 46%, tempurung (12%), Daging buah (28%) dan Air buah (25%). Kenapa demikian, karena petani terbatas hanya memanfaatkan daging buah sementara limbahnya tidak mendapat perhatian. Padahal potensi hasil samping dari buah kelapa (72%) mempunyai nilai jual cukup baik kalau dilakukan pengolahan, salah satunya berupa pengolahan tempurung menjadi briket. Apalagi dengan kondisi sekarang dengan adanya krisis energi (BBM). Kondisi seperti ini jelas akan sangat mempengaruhi perekonomian masyarakat di pedesaan. Untuk itu sudah seharusnya dicarikan solusi terbaik, salah satunya berupa bahan bakar alternatif dengan penggunaan bahan briket tempurung. Keuntungan penggunaan briket tempurung kelapa adalah (1) bahan baku tersedia cukup banyak berupa limbah dan belum dimanfaatkan oleh masyarakat secara optimal, (2) ramah lingkungan/tidak menimbulkan pencemaran lingkungan, (3) dapat diperbaharui/sustainable, (4) membantu mengatasi masalah krisis energi energi (khususnya bahan bakar)

### I. Introduction

#### Background.

In order to develop society economic potency specially related to effort improve purchasing power, governmental cope to grow to develop small and medium industry area especially being based on natural agricultural sector. Dig of economic potency of agricultural sector till in this time still need development. Therefore, the government of Pariaman develop pre-eminent potency of area like coconut fruit.

In Pariaman, prospect of coconut shell processing to briquette is good, that is broadly coconut garden areal  $\pm 2863$  Ha, amount of trees of per hektar  $\pm 125$ , amount of crops of per tree per year  $\pm 100$ . Hence, existing coconut trees amount that is  $2863 \times 125$  tree = 357.875 tree, so that the amount of crops/year ( $357.875 \times 100$  seed = 357.875.500 seed), and during the time passed to added value to the farmer still small. Though coconut fruit compose from: coir (35%) which divided become two (2) part of that is fibre 54% and dash 46%, shell of coconut (12%), kernel (28%) and water fruit (25%). Why that way, because the farmer is limited to exploiting fruit in areas the waste not get attention. Though potency result of beside from coconut

fruit (72%) having value sell good enough if done by processing, one of them processing is coconut shell become briquette.

Coconut shell briquette and usage of briquette stove have been introduced to the society since year 2005, that is by Faculty of Agriculture of Ekasakti University Padang Field work along with Pemko Pariaman, but still small scalely with simple equipments. Society by then only processing coconut shell become charcoal.

In aspect economically, processing of coconut shell become charcoal still less beneficial, because the added value of still less was that is sold at the price about Rp 1.500-1.700 /kg, and result of him still small relative because still done by manual (traditional), though after given by technological innovation touch in the form of processing of charcoal become briquette by using equipments of standard can be sold at the price about Rp. 3500 - 4000 / kg on condition that the fix carbon > 60%. Result of study show that the briquette can be used to cook reach 5 - 6 hour. Existence of briquette give added value to the farmer, so that the earnings of becoming

More than anything else with present condition offis existence of crisis of energi and existence of earthquake accident, will make costly progressively oil fuel him (BBM). Clear Condition like that will very influence economics of rural society because his ever greater of expense which must berelease and society many living losses. To give help to society have ought to be looked for solution in the form of alternative fuel and living source that is with usage of coconut shell materials at the same time with briquette stove. Advantage of usage of coconut shell, (1) available raw material as long as mass which during the time still in the form of waste and not yet been exploited by society in an optimal fashion, (2) environmental friendliness, not generate contamination of environment, (3) renewable/sustainable, (4) assisting to overcome the problem of crisis of energi (specially fuel), and, (5) having no risk burst.

Unstable price world oil have made effort diversified [as compulsion to lessen charges of energi. Till 29 June 2008, price of BBM have reached 120 dollar per barrel, even kerosene price now reach Rp.3.500,- at retail ( Anonim, 2008). Flimsy threat of world oil reserve him, pushing government to release Regulation of President (Perpres) No. 5 Year 2006, 25 January concerning policy of national energi and President Instruction (Inpres) No 1 Year 2006 concerning ready and exploiting of vegetation fuel as other fuel ( Anonim, 2007).

Briquette is solid fuel able to be used as alternative fuel substitution of kerosene. Briquette types pursuant to the compiler raw material of consisting of and Biobriket. Biobriket is made solid fuel of raw material of biomassa with mixture a few/little glue ( Anonim, 2006). One of the example of biobriket which have been developed is briquette of paddy chaff. Composition of each briquette type are: 80 - 95% coal and 5%- 20% glue for the briquette of coal without carbonisasi, 80 - 90% coal and 5 - 15% glue for the briquette of coal with carbonisasi, and also 50 - 80%

briquette smolder that is by using stove where at the stove there are briquettes. Briquette stove have been designed in such a manner so that application of briquette to be more efesien and practical. Briquette stove can be made for household and able to be made for the merchant of light food and booth eat designed and made according to requirement.

Another activity have been executed in the form of technological innovation and socialization of processing of inwrought coconut to society, like making of particle board, of coconut coir, ceramic of coconut coir, equipments of hot press machine to make particle board, making of coco de nata, making of VCO and made coconut briquette simply coming from Institute Research of Ekasakti University. Making 1 setting maker of briquette of cangkang sawit and also adjacent to production of masculine banana become light food. Hereinafter to test market, documentation and thereafter propagated to broaden to society pass activity of exhibition and seminar. This activity have walked better blessing of existence of support of KUD Cangkang Aie, Group of Roda Banting, Pemko Pariaman, Ministry Research and Technology (LIPI) and civitas academic person in Faculty of Agriculture of Ekasakti University.

Roda Banting Grroup have done exploiting of coconut waste like exploitation of coconut coir become dust coco and of coco fiber, making of doormat of coconut coir and chair shave with coconut coir raw material. Till now, not yet so extensive because problems of equipments condition, working capital, promotion and limitation of human being potentio. Though prospect development of the effort enough. Now the effort coconut coir have started to expand, and effort processing of coconut become briquette have been conducted.

In the 2008 activity of applying of technology and science area (IPT) of LIPI have been run which is have location Pariaman at Roda Banting Group activities in the form of socialization to Pemko and society about importance of briquette as fuel can replace Fuel Oil ( BBM), levying of equipments of briquette making: crusher machine of charcoal of harsh measure become smooth measure machine, and briquette printer. Roda banting group have produced briquette that is 3,3 tons/day (8 hours)) by 7-9 labour people. Briquette which have been made tidy before all to be marketed have to be dried beforehand use oven ( dryer) because in the form of concrete to be able to assist process draining of briquette so that again depend on weather, hence in the year 2009, need of oven in the form of kiln and briquette stove production can be realized.

In Guidance of Making Stone Briquette Smolder and Solid Fuel Briquette Stone Smolder For Small Industry and Household express that making of briquette with addition of fastener materials/glue will boost up dusty rate and degrade value of calor (Anonim, 2006). Therefore, need to developed materials alternative substance of kerosene and some above problems, hence for that we interest to perform research with title "Innovation Coconut Shell Briquette Production and Briquette Stove".

- c. To create employment exploited area potency (coconut fruit) by the effort making of coconut shell briquette.
- d. Marketing of briquette which have tidy for household and for the merchant of Home industry

\* Target.

As for target which wish to be reached from this activity is:

- a. Form of UMKM the goodness and exploit technology and science and apply effort management, and having the character of continuation.
- b. The available of coconut shell briquette which with quality and saleable marketing.
- c. Group of effort society can productive and can raise fund to next UMKM.
- d. Him of enableness model and access the exploiting of from related parties.

While activity target group goals is :

- a. UMKM can yield saleable coconut shell briquette marketing of lokal, national and of eksport.
- b. Recruitment woman labour so that follow to participate in lessening unemployment.

## II. Problem Identification

Pursuant to perception of empirik in field obtained information that coconut fruit waste like coconut shell of coconut not yet been exploited in an optimal fashion so that less give added value to the farmer of coconut in rural. The settlement of disposal of simplest coconut shell of coconut and is quickly conducted by many farmers in charcoal agroindustri sentra of coconut shell is by burned so that generated smoke bring pollution impact. One of the solution alternative to overcome the problem it is by the waste materials analysis to be made by briquette charcoal raw material and making of liquid smoke. This matter require to be conducted to see possibility of usage of the waste as alternative fuel able to support the availability of fuel for heater stove (boiler) is source of heat of oven concrete, small and medium industry like restaurant, maker of flaky of balado which during the time still use kerosene and firewood.

## III. Method of Activity

### 3.1 Activity Location :

Roda Banting Group of Ampalu Pariaman.

### 3.2 Executor Organization.

For the organization of executor in area have been formed by Yayasan Tani Organik Minang pursuant to Notary of N. 145/1500/2009.

c. Charcoal coconut shell 3 ton/week ( before obtaining activity of Iptekda 2008)

2. Production process since year 2005.

3. Wide of market of covering Jakarta, Field, Riau, Jambi and abroad like du state, Thailand, Japan, Korea, Taiwan, Chinese, Europe and Nations of Midd Timur.

4. Labours amount used to :

- a. Coconut coir 20 people.
- b. Doormat (buffer of gold) about 700 family head, 1 family can yield doormat/day with fee of Rp. 10.000,- / doormat
- c. Charcoal coconut shell of coconut 7-9 people/unit , if enabling improve processing become shell of coconut briquette made equipment

5. Name, amount of effort status and equipments had in this time to :

- a. Equipments of maker of Coir coconut (fiber coco) and Coco dust prop of by self with equipments type there is 4 setting to cover: 1 setting machine of thresser (coconut coir), 1 setting sieve machine of coco fib setting sieve of coco feat ( dust) and 1 setting hydraulic press with pre 130 ton

b. Equipments of making of Doormat (buffer of gold) about printing,mould disseminated to 700 KK in society with status equipment Roda Banting Group property.

c. Equipments of making of coconut shell briquette which have been fin in this time is activity of execution of activity of IPTEKDA year covering: 1 setting destroyer machine of charcoal become charcoal flour of harsh coconut shell, 1 setting machine destroyer of charcoal flour of coconut shell become smooth charcoal flour, 1 setting mixer machine 1 setting machine printer of briquette. While activity of IPTEKDA year 2009 is equipments in the form of dryer oven and making of designed briquet stove and give capital to UMKM.

### 3.4 New technology Innovation

For the repair of quality of improvement of coconut shell briquette production process which during the time still conducted by manual with capacities can be improved with scheme and making of appliance of prosesin harsh destroyer machine, refinement, mixer, briquette printer and oven until pac and also until application scheme of making of briquette stove which is special. While management process given adjacent of administration area given by procedure bookkeeping of administration, and development of marketing effort execu

combustion of capacities coconut shell of coconut 1 ton, harsh crusher, smooth crusher, match, masker, manual weighing-machine, pail, measure glass, mixer machine, analytic balance, solder cup, biuret, pipette of etes, appliance printer of hydraulic briquette, nampan, spoon, spatula, scissors, lint, and calorimeter bomb. To see quality of this activity is perceived in the form of materials mass, old blaze briquette, rendemen, water rate, dusty rate and value of kalor.

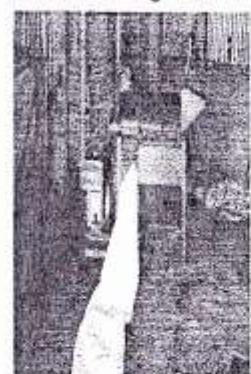
Drum the used is ex-drum of Pertamina. Drum consist of 4 shares, that is drum body which one of the back part of opened, cover, air-hole and flue at drum body. Middle shares of cover made hole as smokestack adherence place which is have diameter 5 cm and high 30 cm, in air-hole counted 3 lines and each; every line consist of 4 hole with diameter 13 mm.

To destroy briquette use harsh destroyer machine and smooth. In the development of innovation, both this equipments have been joined to become one equipments so that more efficient and practical.

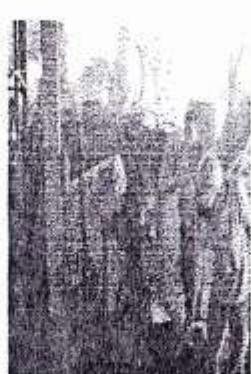
Result mill coconut shell refinement is hereinafter mixed with glue in the form of flour starch equal to 6 %, added by water sufficiently, is later then swirled flatten to use churn/mixer. Result isn't it if have flattened hence continued by printing.

The Printer appliance is used to print briquette looking like and owning pressure come up to hydraulic jack to give energy depress maximal at surface of briquette. Printer appliance basically can be made according to desire. At this activity, appliance made with a few model to be adapted for requirement.

Briquette printed material is hereinafter dried to use sunshine/dryer oven or iron of oven concrete. Result of tidy dry briquette hereinafter and made ready to be marketed. The equipment machines for coconut shell briquette and briquette stove as shown in the Figure below.



Harsh Crusher Machine



Smooth Crusher Machine



Mixer Machine

### 3.5 Result Activity.

Activity which have been executed till now in the form of :

- Adjacent activity and technical assistance concerning making of good stove and briquette of merchant and household.
- Adjacent activity and technical assistance concerning management, reinforcement of facilities and basic facilities which directly support operational ac-
- production process for group of effort.
- Adjacent activity and technical assistance concerning marketing like determination of market segmentation, product price, product distribution and also various activity of promotion pass electronic media, product launching.

Activity which is conducting now for the agenda of more assure like restaurant, worker of maker eat lightly (banana kripik) in Pariaman that coconut shell briquette with the stove of at the same time more beneficial than try on briquette stove and not yet until business phase. From of this phase, the consumer will give comment do licking lips or there input for repair. Product description of Consumer in Pariaman, mean say that usage with briquette will profit to be compared to by using kerosene, but only the problems of if started to be weared, user expectation that this coconut shell briquette supply available continuously. If this do not fulfilled, discontented users mean can continue to use this briquette stove.

To be more assure consumer of coconut shell briquette, hence has done by test of PT. Sucofindo like result test below:

Certification No. 042810000000  
Date: October 26, 2008

#### REPORT OF ANALYSIS

PRINCIPAL	19.1 KETUT BUDARAGA, M.P.	
SUBJECT	Naeni Indah Tepung LINEN	
TESTED FOR	Jl. Veteran Dukuh No. 26 B - Pariaman	
DESCRIPTION OF SAMPLE	COCONUT SHELL BRIQUETTE	
Total Moisture, Proximate, Total Sulphur and Gross Calorific Value	1 (one) Sample received on 17th October 2008	
17th October 2008	Product received plastic bag.	
14th October 2008		
ASTM		
RESULTS		
PARAMETERS	RESULTS	METHODS
Total Moisture	8.37	ASTM
PROXIMATE : - Inherent Moisture,	%	
- Ash Content,	%	ASTM
- Volatile Matter,	%	ASTM
- Fixed Carbon,	%	ASTM
Total Sulphur	0.15	ASTM
Gross Calorific Value	K Cal/Kg	ASTM
	6769	
	6141	

For Continuation of Analysis and Further Test Requests, Kindly Contact our Technical Support or Visit Our Website at [www.sucofindo.com](http://www.sucofindo.com)



PT.SUCOFINDO

042810000000  
26.10.2008

The examination result conducted by the Restaurant in Pariaman obtained by thrift of usage of fuel like information below:

- Cooking of rice
- Ripe of water.
- Cooking to fry.
- Cooking of gulai.
- Cooking of vegetables.

Used up/finished oil 100 litre/day.

Kerosene price of Rp. 5000/litre = Rp. 500.000,- in cooking to use kerosene gas pump with assumption work 8 hour/day. If using briquette of is each stove need 5 kg/day x 5 stove = 25 kg x Rp. 4000 = Rp.100.000. The way of usage for restaurant each every 1 hour + 0,5 kg briquette, hence earning isn't it if wearing 2 ton coconut shell briquette will equivalent with thrift of kerosene 10.000 litre/day. Conclusion, with restaurant use briquette stove + coconut shell of briquette hence one day can economize Rp. 400.000/day.

#### IV. Continuation Plan

Activity plan to be conducted now is in the form of development of make-up of production capacities of briquette stove and coconut shell briquette, beside more intensive look for marketing of briquette stove demonstrations beforehand to society. To the fore, to overcome the problem of time smoke combustion of coconut shell in making of coconut shell of coconut charcoal have been conducted by anticipation made liquid smoke. Liquid smoke is very potential to be developed as flesh preservative or fishery product and anti pest, including to reduce of latek rubber aroma. Now is cooperation with fisherman group maker of small fish. The result of socialization to fisherman society of Pasie Nan Tigo Padang, they have readied to use briquette stove to cook small fish, because from test-drive usage of much more compared to economical coconut shell briquette to use kerosene. For nicer promotion, hence, have been conducted by asking for wearer to introduce briquette stove to society (or restaurant) with payment system pay by installments. From this sale system, is expected bydirect promotion will be more assure consumer.

#### V. Conclusion

- Coconut shell briquette is very potential to be developed as alternative fuel substitution of BBM specially in Pariaman (Kota dan Kabupaten), particularly progressively costly of price of BBM because of coconut shell raw material quite a lot, having the character of sustainable, friendly of environment, not bother health and very efficient used in cooking (1 kg of coconut shell briquette can be weared to cook 5-6 hour).
- Coconut shell briquette stove is very potential to be used by society to be weared

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