

# Heavy metals analysis (Cd, Pb, Zn, Cu, Cr) and calcium in Padang and Padang Panjang fresh cow's milk

*by Rera Aga Salihat*

---

**Submission date:** 30-Jun-2022 06:50PM (UTC-0500)

**Submission ID:** 1865201572

**File name:** Conf.\_Ser.\_Earth\_Environ.\_Sci.\_1038\_012076-aesap,\_21-6-2022.pdf (616.29K)

**Word count:** 4284

**Character count:** 21868

PAPER · OPEN ACCESS

## Heavy metals analysis (Cd, Pb, Zn, Cu, Cr) and calcium in Padang and Padang Panjang fresh cow's milk

To cite this article: I Ketut Budaraga and Rera Aga Salihat 2022 *IOP Conf. Ser.: Earth Environ. Sci.* **1038** 012076

View the [article online](#) for updates and enhancements.

### You may also like

- [Assesment of the Antidiabetic Activity and Characteristics of Cow's Milk Yogurt Enhanced with Herbs Extracts](#)  
R R S Wihansah, D F Pazra, Wahyuningsih et al.
- [Concentration of Pb, Sn and Fe Metals on Milk Products and Canned Fish in Gorontalo City](#)  
Wiwin Kunusa Rewini, Nurain Thomas, Doly Prima Silaban et al.
- [The Effectiveness of Plantaricin IIA-1A5 Powder Application to Extend the Storage of Fresh Cow's Milk](#)  
M S Soenarno, C Sumantri, I I Arief et al.



*Benefit from connecting  
with your community*

## ECS Membership = Connection

### ECS membership connects you to the electrochemical community:

- Facilitate your research and discovery through ECS meetings which convene scientists from around the world;
- Access professional support through your lifetime career;
- Open up mentorship opportunities across the stages of your career;
- Build relationships that nurture partnership, teamwork—and success!

**Join ECS!**

**Visit [electrochem.org/join](https://electrochem.org/join)**



## Heavy metals analysis (Cd, Pb, Zn, Cu, Cr) and calcium in Padang and Padang Panjang fresh cow's milk

I Ketut Budaraga<sup>1\*</sup>, Rera Aga Salihat<sup>1</sup>

<sup>1</sup>Faculty of Agriculture, Universitas Ekasakti, Indonesia

(\*) Corresponding author: [budaraga1968@gmail.com](mailto:budaraga1968@gmail.com)

**Abstract.** Cow's milk is important in a healthy food intake because of its high calcium content. However, the contamination in milk can be harmful to health. The acidity of cow's milk decreases with the increase of heavy metals concentration that is poisonous to the body. This research aims to investigate the content of heavy metals (Cd, Pb, Zn, Cu, Cr) and minerals Ca contained in fresh cow's milk samples from two different locations, which are Padang city and Padang Panjang city. The heavy metal content in fresh milk from these two places has never been tested. The quantitative method used in this research is Atomic Absorption Spectroscopy (SSA). The average heavy metal and Ca minerals contained in samples of fresh milk from the Lubuk Minturun area are: cadmium (Cd) not detected, lead (Pb) 13.58±1.01 ppm, zinc (Zn) 28.83±1.81 ppm, copper (Cu) 1.17±0.38 ppm, chromium (Cr) not detected, and calcium (Ca) 674.00±2.46 ppm. Meanwhile, fresh milk samples from Padang Panjang area: cadmium (Cd) not detected, Pb 20.58±2.02 ppm, Zn 53.08±2.40 ppm, Cu 2.17±0.38 ppm, chromium (Cr) not detected, and Ca 504.25±2.63 ppm. All samples from both regions showed heavy metal content of Pb, Zn, and Cu which exceeded the maximum limit set by the Environmental Protection Agency (EPA), consequently it could cause negative impacts on health when consumed. This is assumed to be caused by cattle food contamination by garbage and pesticides which requires further research.

### 1. Introduction

Citizen population growth and improvement in income that is followed by public awareness on the importance of a healthy lifestyle cause an increase in demand for fresh and processed cow's milk. Demand for milk is growing rapidly, this can be seen from Based on data from BPS (Statistics Central Bureau) data in the year 2021, the level of milk consumption per capita of the Indonesian people in 2020 is 16.27 kg/capita/year, it has increased by 0.25 percent from 2019. This makes milk to become an economic commodity that has strategic value.

Milk is considered a complete food because it contains essential nutrients including protein, essential fatty acids, lactose, vitamins, and minerals in balanced proportions [1]. However, milk can also contain chemical hazards and contaminants, which are technological risk factors for dairy products, for the associated commercial image, and most importantly, for consumer health [2]. One group of hazardous chemicals that can contaminate fresh milk are heavy metals.

In the periodic table, elements with a high atomic number and are metallic at room temperature are referred to as heavy metals. These metals have a gravitational force exceeding 5 g/cm<sup>3</sup> [3]. Most of the heavy metals are toxic to living things if they accumulate in the body even at low concentrations [4] [5].

Generally, heavy metal contamination is infected from environmental sources such as soil and water or feed consumed by animals. In addition, metals in the composition of machinery and equipment used during milk storage and processing may leach into the product during milking [6].



Content from this work may be used under the terms of the [Creative Commons Attribution 3.0 licence](https://creativecommons.org/licenses/by/3.0/). Any further distribution of this work must maintain attribution to the author(s) and the title of the work, journal citation and DOI.

Published under licence by IOP Publishing Ltd

When heavy metals enter the human body through different sources, it affects the cellular functions leading to metal poisoning. Some are excreted through the liver or kidneys or spleen, but some metals accumulate in some excretory organs and cause organ damage.

Heavy metals also cause food contamination which is one of the main reasons for maintaining food safety concerns. Major food contaminants include pesticides, toxins along heavy metal contamination [7]. Heavy metals can accumulate in appreciable amounts in crops such as rice, grasses, and some types of legumes for animal feed, including dairy cattle [8].

Lead and cadmium residues in milk are of particular concern because they are mostly consumed by infants and children. Food is the main route of lead and cadmium exposure in the general population (representing >90% of total Cd intake in non-smokers), although inhalation can be a major cause in highly contaminated areas [9]. Lead and cadmium are considered potential carcinogens and are etiologically associated with several diseases of the cardiovascular system, kidneys, nervous system, blood, and skeletal system. Heavy metals that enter the body through food, in addition to disrupting the nervous system, paralysis, and premature death, can also reduce children's intelligence levels [10].

Contamination of copper metal in foods initially occurred due to excessive use of fertilizers and pesticides [8]. The maximum limit for the copper metal in drinking water set by the EPA is 1.3 ppm. However, copper is a constituent that must be present in the human diet and is needed by the body (Acceptance Daily Intake/ADI = 0.05 mg/kg body weight). At this level, there is no accumulation in the normal human body. However, the intake of large amounts in the human body can cause acute symptoms.

Sensitive organs that are the main targets of heavy metals are soft tissues, such as the kidneys, liver, and central nervous system. Accumulation of heavy metals in dairy animals harms health and processed production. Heavy metal contaminants enter animal systems due to pollution of air, water, soil, and consumption of contaminated feed; Improper manufacturing practices and use of contaminated equipment also contribute to milk contamination with heavy metals [4], [11], [12]. Heavy metals that can be transferred from livestock machinery and equipment are Cu, Zn, Cd, and Pb [13].

Because of the rapid developments in industry and agriculture, the assessment of heavy metal contamination in fresh milk and its derivatives has become very important [14]. This also applies in the city of Padang and Padang Panjang. The purpose of this study was to determine the metal content of Lead (Pb), Zinc (Zn), Copper (Cu), Cadmium (Cd), Chrom (Cr), and Calcium (Ca) in pure cow's milk from two different locations.

## **2. Methodology**

### *2.1. Sample Collection*

Samples of fresh cow's milk were obtained from dairy farms located in two different locations, which are: Lubuk Minturun in Padang City and Padang Panjang City to determine the levels of Lead (Pb), Zinc (Zn), Copper (Cu), Cadmium (Cd), Chrom (Cr) and Calcium (Ca) using the Atomic Absorption Spectrophotometry (SSA) method in the Chemistry laboratory of LL Dikti Region X, Padang, West Sumatra.

### *2.2. Sample Preparation*

Fresh milk samples (5 mL or g) were destructed with a mixture of nitric acid and perchloric acid ( $\text{HNO}_3$ :  $\text{HClO}_3$  = 4:1 v/v) until a transparent solution was obtained [15]. After digestion, the sample is filtered and diluted to a predetermined concentration. Standard solutions of Pb, Zn, Cu, Cd, Cr, and Ca were prepared by diluting certified standard solutions to the desired concentration. All reagents used are analytical reagent grade. Very high purity water is used for all dilutions. All glass and plastic items were washed and stored overnight in a 10% (v/v) nitric acid solution. After that, it is rinsed thoroughly with ultrapure water and then is dried.

### 2.3. Sample Analysis

Standard solutions with concentrations of 10 ppm, 20 ppm, 30 ppm, 40 ppm, and 50 ppm were measured using an Atomic Absorption Spectrophotometer at a wavelength and a cathode lamp according to the metal to be analyzed. The standard curve is made by plotting the absorbance value against the concentration of the solution (ppm). The same treatment was also used in the solution of fresh cow's milk samples.

### 2.4. Statistic analysis

Concentrations of all metals are reported as mean $\pm$ SD. Each metal was analyzed at least three times for each sample.

## 3. Results and Discussion

The concentrations of heavy metals (Cd, Pb, Zn, Cu, Cr) and calcium contained in fresh milk samples from two different farm locations, namely: Lubuk Minturun Padang (LM) and Padang Panjang (PP) are shown in Table 1. Maximum metal limits The weight reference in this article is the Maximum Contaminant Level (MCL) set by the World Health Organization (WHO) in Geneva, Switzerland. The unit used is ppm which is equivalent to mg/Kg.

**Table 1.** Heavy metal and calcium concentrations of fresh milk samples from two different locations

Metal	LM (ppm)	PP (ppm)	MCL by WHO (ppm)
CD	ND	ND	0.005
Pb	13.58 $\pm$ 1.01	20.58 $\pm$ 2.02	0.02
Zn	28.83 $\pm$ 1.81	53.08 $\pm$ 2.40	5
Cu	1.17 $\pm$ 0.38	2.17 $\pm$ 0.38	1.3
Cr	ND	ND	0.1
Ca	674.00 $\pm$ 2.46	504.25 $\pm$ 2.63	-

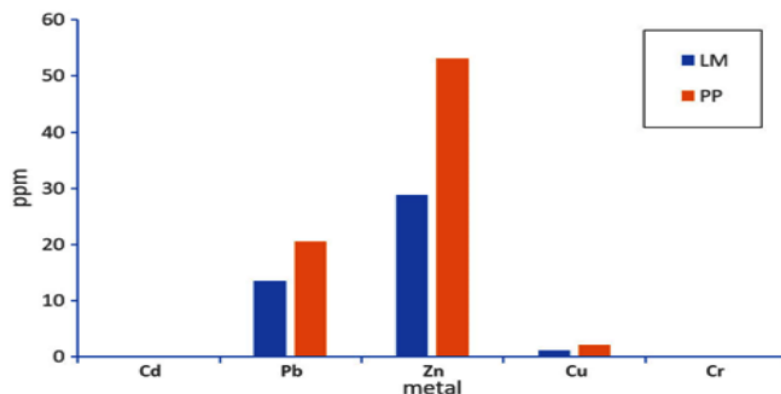
\*Mean $\pm$ SD; \*ND:Not Determined, ND means <LOD

\*LM: Lubuk Minturun Area \*PP: Padang Panjang Area

\*MCL:Maximum Contaminant Level

### Cadmium (Cd)

Cadmium contamination (ppm) of fresh milk samples from two different farm locations was not detected as can be observed in Table 1. This proves that the soil and water that are the source of dairy cattle feed are not contaminated by cadmium. In addition, the livestock equipment used also does not contain cadmium which can contaminate the fresh milk produced. The maximum limit for cadmium contamination in milk set by WHO is 0.005 ppm. From Figure 1, it can be concluded that fresh milk from Lubuk Minturun and Padang Panjang farms is free from cadmium contamination which can cause poisoning if consumed. Acute symptoms of cadmium poisoning are chest tightness, dry throat and chest tightness, shortness of breath, gasping for breath, distress, and can progress to pneumonia,[8]. Prolonged accumulation of cadmium in excretory organs can cause organ damage and also cause changes in cellular function. Continuous long-term exposure can even cause cancer [16].



**Figure 1.** Heavy metal concentrations of fresh milk samples from two different locations (LM and PP).

#### *Lead (Pb)*

The lead content in fresh milk samples from Lubuk Minturun (LM) detected was  $13.58 \pm 1.01$  ppm, while the lead contained in the sample from Padang Panjang was  $20.58 \pm 2.02$  ppm as can be seen in Table 1. The maximum limit for lead contamination in fresh milk set by WHO is 0.02 ppm. From this data, it can be said that the fresh milk samples from the two places contain lead with concentrations far exceeding the maximum limit allowed by WHO, in other words, it is harmful to health if consumed both in the short and long term. The high lead content in fresh milk may be due to soil and water being exposed to high lead sources near polluted locations, such as landfills [17], [18].

The presence of high concentrations of lead in milk may also be due to the consumption of feed ingredients and water contaminated by industrial emissions and fertilizers (phosphate rock, which is the basis of commercial fertilizers and sludge), which can contaminate soil and crops that feed cattle. In addition, cows can inhale smoke and dust from industrial activities, and cadmium-coated metal utensils used in commercial food processing, kitchen utensils enamel, and incineration of cadmium-containing plastics [19]. The lead content in the samples from the Lubuk Minturun location is lower than the samples from the Padang Panjang location as shown in Figure 1. This indicates that lead contamination in the dairy farming environment at the Padang Panjang location is higher than in the Lubuk Minturun location.

#### *Zinc (Zn)*

Table 1 displays data on zinc content in fresh milk samples from two different locations, namely Lubuk Minturun ( $28.83 \pm 1.81$  ppm) and Padang Panjang ( $53.08 \pm 2.40$  ppm). The zinc content in samples from Padang Panjang was greater than those from Lubuk Minturun. Even so, both values far exceed the maximum zinc content in fresh milk that has been set by WHO, which is 5 ppm. The presence of zinc in high concentrations is thought to come from the use of livestock equipment used and feed contaminated with heavy metals. Within certain limits, zinc is needed by the body. Zinc is indispensable for the structure and activity of more than 300 enzymes responsible for nucleic acid and protein synthesis, cellular differentiation and replication, insulin secretion, sexual maturation and may also be involved in the functional performance of the immune system and other physiological processes [20]. However, zinc contamination in high concentrations can cause nausea and vomiting in children, anemia, and cholesterol problems in adults [21].

#### *Copper (Cu)*

Copper detected in fresh milk samples from the Lubuk Minturun location was  $1.17 \pm 0.38$  ppm. This value is lower than the maximum limit for copper content in fresh milk allowed by WHO, which is 1.3

ppm. Meanwhile, the copper content in the samples from Padang Panjang was  $2.17 \pm 0.38$  ppm exceeds the maximum allowable limit. This higher copper content could be due to contamination from the livestock equipment used. In addition, the feed and water used for dairy cows can also be contaminated with heavy metals from the surrounding environment.

Copper, as an essential trace element, is required for adequate growth, cardiovascular system integrity, lung elasticity, neuron-endocrine function, and iron metabolism [22]. Copper is also recognized as an important redox-active transition metal and an important micronutrient due to its multiple oxidation states in vivo is involved in many structural and enzymatic activities as it is part of the structure in regulatory proteins and is involved in photosynthetic electron transport, mitochondrial respiration, oxidative stress response, metabolism. cell wall and hormone signaling for plant growth and development when present in optimal concentrations and environmental conditions [23]. The daily intake (mg/day) for copper in milk and dairy products ranged from 0.002 to 0.0191 mg/day. Nevertheless, copper harms the human body in high concentrations. Due to contamination, copper can reach high levels in milk and dairy products [21].

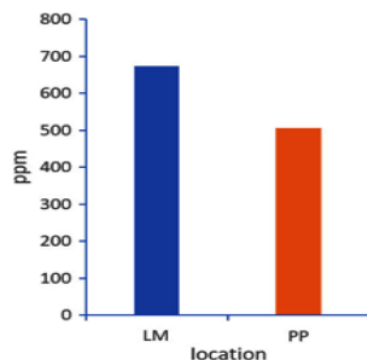
#### *Chromium (Cr)*

Chromium levels (ppm) in fresh milk samples from two different farm locations were not detected as shown in Table 1. Chromium contamination usually comes from the use of metal-based livestock equipment. In addition, chromium can also contaminate animal feed from soil and water near factory sites and landfills. From Figure 1, it can be concluded that fresh milk from Lubuk Minturun and Padang Panjang farms does not contain chromium with concentrations that can be harmful to health if consumed. WHO sets the maximum limit for chromium contamination in milk is 0.1 ppm. Chromium is known as an essential element for normal carbohydrate metabolism in animal and human nutrition [24]. However, in excess levels, chromium poisoning can cause skin irritation, accumulate in the liver, and systemic poisoning [25].

#### *Calcium (Ca)*

Calcium is responsible for many functions in the body such as heart rhythm, blood clotting, hormone secretion, muscle contraction, activation of enzymes in the body, and is also needed in bone structure. Calcium makes up 1.5-2% of the mass of an adult. Milk and its dairy products are foods rich in calcium, which is one of the most important minerals in fresh milk, and the amount varies according to the region and the breed of the dairy cow [26]. In this study, the average calcium content in the fresh milk from Lubuk Minturun was  $674.00 \pm 2.46$  ppm. This value is higher when compared to the calcium content of the samples from Padang Panjang ( $504.25 \pm 2.63$  ppm). These two data can be seen in Figure 2. The amount of calcium in the samples from these two different locations was higher than the average calcium content in fresh milk, which was 280 ppm [27]–[29]. Based on the results of this study, it appears that the calcium content in fresh milk samples from two locations (LM and PP) can be a good source of nutrition for humans regardless of heavy metal contamination due to contaminated equipment, feed, and water.





**Figure 2.** Calcium concentration of fresh milk samples from two different locations (LM and PP).

#### 4. Conclusion

Information on the presence of heavy metals in dairy products from local farms is not available, which is necessary for policymaking, standard formation, and for taking corrective action, if available. This study is needed to evaluate the content of heavy metals and calcium in fresh milk samples from Lubuk Minturun Padang and Padang Panjang locations to confirm the health risks if the milk is consumed. Among all the heavy metals analyzed, cadmium, copper, and chromium contained in fresh milk samples from these two locations were below the maximum limit set by WHO. Meanwhile, the calcium content contained in the fresh milk samples from the two locations was quite high when compared to the average calcium content in fresh milk in general. However, for lead and zinc, the contamination is above the maximum contaminant level (MCL). The lead content in fresh milk samples were  $13.58 \pm 1.01$  ppm (Lubuk Minturun) and  $20.58 \pm 2.02$  ppm (Padang Panjang). And zinc content in fresh milk samples were  $28.83 \pm 1.81$  ppm (Lubuk Minturun) and  $53.08 \pm 2.40$  ppm (Padang Panjang). Therefore, fresh milk from these two locations is dangerous for human consumption. Further studies are needed to determine the exact cause of heavy metal contamination in fresh milk originating from the Lubuk Minturun and Padang Panjang locations so that a good solution can be found so that the fresh milk produced from these two locations is safe for consumption in the future.

#### 5. References

- [1] A. M. S. Meshref, W. A. Moselhy, and N. E.-H. Y. Hassan, "Heavy metals and trace elements levels in milk and milk products," *J. Food Meas. Charact.*, vol. 8, no. 4, pp. 381–388, Dec. 2014, doi: 10.1007/s11694-014-9203-6.
- [2] P. Licata *et al.*, "Levels of 'toxic' and 'essential' metals in samples of bovine milk from various dairy farms in Calabria, Italy," *Environ. Int.*, vol. 30, no. 1, pp. 1–6, Mar. 2004, doi: 10.1016/S0160-4120(03)00139-9.
- [3] N. Soltani and M. Shaheli, "Cow Milk Contamination with Heavy Metals (Mercury and Lead) and the Possibility of Heavy Metals Disintegration by the Human Intestinal Bacteria," *J. Med. Microbiol. Diagnosis*, vol. 06, no. 04, 2017, doi: 10.4172/2161-0703.1000267.
- [4] M. Singh, S. Ranvir, R. Sharma, K. Gandhi, and B. Mann, "Assessment of contamination of milk and milk products with heavy metals," *Indian J. Dairy Sci.*, vol. 72, no. 06, pp. 608–615, Jan. 2020, doi: 10.33785/IJDS.2019.v72i06.005.
- [5] I. Ketut Budaraga and R. A. Salihat, "Analysis of metals (Pb, Mn, Cd, Zn, Cu) in Purple Rice and Purple Rice Stems Cultivated Organically using Biogas Slug in Padang Pariaman, West Sumatra Province," in *IOP Conference Series: Earth and Environmental Science*, 2021, vol. 709, no. 1, p. 012071, doi: 10.1088/1755-1315/709/1/012071.
- [6] S. Kılıç Altun and M. E. Aydemir, "Determination of some minerals and heavy metal levels in Urfa cheese and cow's milk," *Food Heal.*, vol. 7, no. 3, pp. 185–193, 2021, doi: 10.3153/FH21020.



- [7] L. K. Shaik, "A Review of Heavy Metal Toxicity, Effects and Methods for Estimating Heavy Metal Concentration in Water," *Int. J. Res. Appl. Sci. Eng. Technol.*, vol. 9, no. VI, pp. 612–615, Jul. 2021, doi: 10.22214/ijraset.2021.36370.
- [8] Widaningrum, Miskiyah, and Suismo, "Bahaya Kontaminasi Logam Berat Dalam Sayuran dan Alternatif Pencegahan Cemarannya," *Bul. Teknol. Pascapanen Pertan.*, vol. 3, no. 1, pp. 16–27, 2007.
- [9] World Health Organization, "Health risks of heavy metals from long-range transboundary air pollution." 2007.
- [10] P. Zhuang, M. B. McBride, H. Xia, N. Li, and Z. Li, "Health risk from heavy metals via consumption of food crops in the vicinity of Dabaoshan mine, South China," *Sci. Total Environ.*, vol. 407, no. 5, pp. 1551–1561, Feb. 2009, doi: 10.1016/j.scitotenv.2008.10.061.
- [11] N. Yüzbaşı, E. Sezgin, M. Yıldırım, and Z. Yıldırım, "Survey of lead, cadmium, iron, copper and zinc in Kasar cheese," *Food Addit. Contam.*, vol. 20, no. 5, pp. 464–469, May 2003, doi: 10.1080/0265203031000094654.
- [12] R. Caggiano *et al.*, "Metal levels in fodder, milk, dairy products, and tissues sampled in ovine farms of Southern Italy," *Environ. Res.*, vol. 99, no. 1, pp. 48–57, Sep. 2005, doi: 10.1016/j.envres.2004.11.002.
- [13] D. Bakircioglu, Y. B. Kurtulus, and G. Ucar, "Determination of some traces metal levels in cheese samples packaged in plastic and tin containers by ICP-OES after dry, wet and microwave digestion," *Food Chem. Toxicol.*, vol. 49, no. 1, pp. 202–207, Jan. 2011, doi: 10.1016/j.fct.2010.10.017.
- [14] O. Khalil, "Risk Assessment of Certain Heavy Metals and Trace Elements in Milk and Milk Products Consumed in Aswan Province.," *J. Food Dairy Sci.*, vol. 9, no. 8, pp. 289–296, Aug. 2018, doi: 10.21608/jfds.2018.36018.
- [15] R. C. Patra, D. Swarup, P. Kumar, D. Nandi, R. Naresh, and S. L. Ali, "Milk trace elements in lactating cows environmentally exposed to higher level of lead and cadmium around different industrial units," *Sci. Total Environ.*, vol. 404, no. 1, pp. 36–43, Oct. 2008, doi: 10.1016/j.scitotenv.2008.06.010.
- [16] M. B. Gumpu, S. Sethuraman, U. M. Krishnan, and J. B. B. Rayappan, "A review on detection of heavy metal ions in water – An electrochemical approach," *Sensors Actuators B Chem.*, vol. 213, pp. 515–533, Jul. 2015, doi: 10.1016/j.snb.2015.02.122.
- [17] A. L. Wani, A. Ara, and J. A. Usmani, "Lead toxicity: a review," *Interdiscip. Toxicol.*, vol. 8, no. 2, pp. 55–64, Jun. 2015, doi: 10.1515/intox-2015-0009.
- [18] P. B. Tchounwou, C. G. Yedjou, A. K. Patlolla, and D. J. Sutton, "Heavy Metal Toxicity and the Environment," in *NIH Public Access*, NIH Public Access, 2012, pp. 133–164.
- [19] S. Abd El Aal, E. Awad, and R. Kamal, "Prevalence of some trace and toxic elements in raw and sterilized cow's milk.," *J. Am. Sci.*, vol. 8, no. 9, pp. 753–761, 2012.
- [20] N. Vahčić, M. Hruškar, K. Marković, M. Banović, and I. B. Colić, "Essential minerals in milk and their daily intake through milk consumption," *Mljekarstvo*, vol. 60, no. 2, pp. 77–85, 2010.
- [21] K. Özturan and M. Atasever, "Süt ve Ürünlerinde Mineral Maddeler ve Ağır Metaller," *Atatürk Üniversitesi Vet. Bilim. Derg.*, vol. 13, no. 2, pp. 229–241, Oct. 2018, doi: 10.17094/ataunivbd.317822.
- [22] R. Sieber, B. Rehberger, F. Schaller, and P. Gallmann, "Technological aspects of copper in milk products and health implications of copper," *Agroscope Liebefeld-Posieux, Eidgenössische Forschungsanstalt fuer Nutztiere und Milchwirtschaft*, no. 493, 2006.
- [23] W. L. Lindsay, *Chemical equilibria in soils*. New York: Wiley, 1979.
- [24] R. A. Anderson, "Essentiality of chromium in humans," *Sci. Total Environ.*, vol. 86, no. 1–2, pp. 75–81, Oct. 1989, doi: 10.1016/0048-9697(89)90196-4.
- [25] Asmadi, Endro S, and W Oktiawan, "Pengurangan Chrom (Cr) dalam Limbah Cair Industri Kulit pada Proses Tannery Menggunakan Senyawa Alkali Ca(OH)<sub>2</sub>, NaOH dan NaHCO<sub>3</sub> (Studi Kasus PT. Trimulyo Kencana Mas Semarang)," *J. Air Indones.*, vol. 5, no. 1, pp. 41–54, 2009.
- [26] İ. Altun and Ş. Kose, "Geleneksel Kelle Peynirinin Bazı Özelliklerinin Belirlenmesi," *Yüzüncü*

- Yıl Üniversitesi Tarım Bilim. Derg.*, vol. 26, no. 4, pp. 642–647, Dec. 2016, doi: 10.29133/yyutbd.282843.
- [27] R. G. Hansen, *Milk in Human Nutrition*. 1974.
- [28] M. M. Kramer, E. Latzke, and M. M. Shaw, “a Comparison of Raw, Pasteurized, Evaporated, and Dried Milks As Sources of Calcium and Phosphorus for the Human Subject,” *J. Biol. Chem.*, vol. 79, no. 1, pp. 283–295, 1928, doi: 10.1016/s0021-9258(18)83954-0.
- [29] M. H. Tunick, “Calcium in Dairy Products,” *J. Dairy Sci.*, vol. 70, no. 11, pp. 2429–2438, 1987, doi: 10.3168/jds.S0022-0302(87)80305-3.

#### **Acknowledgments**

Thank you to the Chancellor of Ekasakti University, Chair of the LPPM of Ekasakti University, Dean of the Faculty of Agriculture, Ekasakti University, Head of the Laboratory Chemistry Agriculture Faculty of the Padang and team.